



Stormwater Management Solutions

(SuDS) Sustainable Urban Drainage Systems



www.jfc.ie

V6 Nov 2010



Stormwater Management

Stormwater Management

Flooding

Rainfall on a Greenfield site is either absorbed into the ground or runs off slowly to the nearest watercourse. When these sites are built upon, much of the area becomes impermeable increasing surface water runoff which is piped to the nearest outfall or storm drain.

This increased run-off coupled with global climate changes have caused large scale flooding in many areas with conventional stormwater drainage systems being overloaded.

Legislative Response

The EPA is now implementing European water management legislation in Ireland. Local authorities now require a sustainable urban drainage system (SuDS) to be designed for all new developments minimising down stream flooding.

SuDS are defined by the Construction Industry Research and Information Association (CIRIA) as "a sequence of management practices and control structures designed to drain surface water in a more sustainable fashion than some conventional techniques".

Solution

JFC offers two individual systems that provide a solution to stormwater management problems.



HydroChamber

System - A unique HDPE Corrugated Arch chamber with an integrated silt management system.

HydroCell System - A Polypropylene Modular Block with a 95% void ratio for maximum utilisation of space available.



Attenuation or Infiltration?

A detailed site audit is required to determine if the tank should be permeable or impermeable and if discharge to the local watercourse is suitable. This is carried out by the consultant engineer and should include analysis of the following parameters: site topography, local watercourse, winter water table level, soil type, soil infiltration rate and local authority regulations. See www.jfc.ie

Infiltration

This system disposes of all the stormwater on site through infiltration and allows the stormwater to help replenish the natural water table as would have happened before the site was developed. A key benefit is that over time a natural biomass is allowed to form on the walls and floor of the tank which filters and helps break down micro pollutants and contaminants that may be in the stormwater.

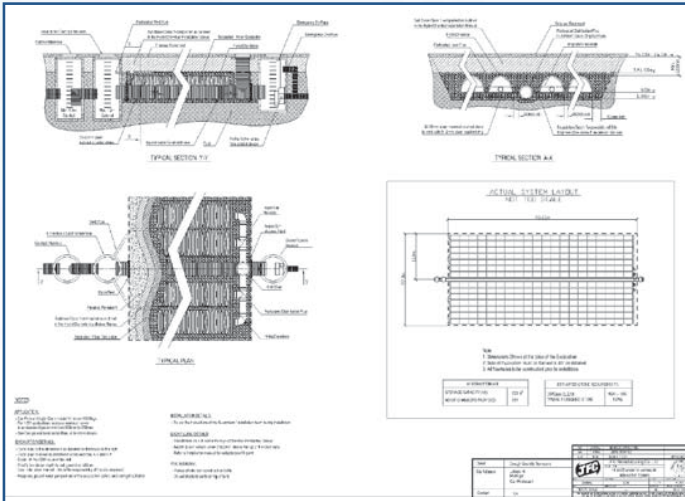
Attenuation

Where possible it is recommended to dispose of the storm water through the use of a permeable attenuation system. This controls the rate water enters watercourse or storm drain while allowing infiltration to the ground. On some sites (e.g. high water table) the attenuation system is impermeable sending all water directly to the watercourse or storm drain.

Design – Supply – Install

Design Services

- Customised stormwater management solutions in accordance with local authority legislation.
- Tank sizing and calculations
- Detailed report (for planning permission)
- On Site Consultation



Supply and Installation Services

JFC offer a number of options when supplying and installing a stormwater management system.

- Supply and install
- Supply and supervise
- Supply only

All JFC stormwater management solutions include full excavation drawings.



- Full Design Service
- Stormwater Management Reports
- Excavation drawings
- AutoCAD Drawings
- Excel Calculators
- Design Manuals
- Installation Manuals
- WRc / BBA Certification
- Technical Presentations
- Local Authority Support



HydroChamber Systems

HydroChamber

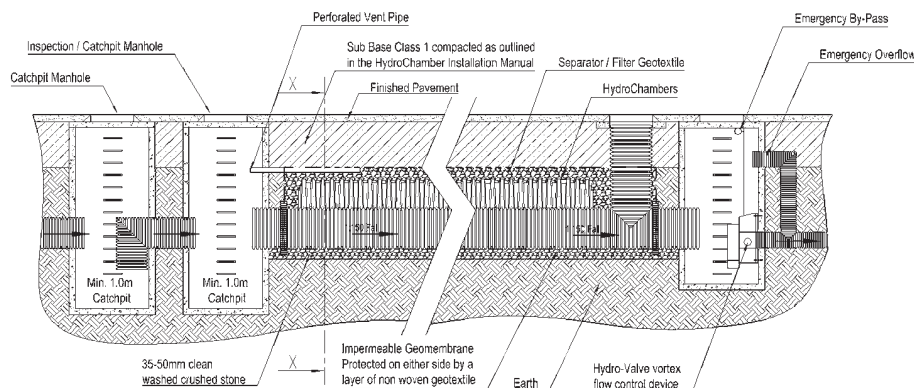
The HydroChamber stormwater management system is used in stormwater attenuation and soak away applications to provide an underground storage tank for stormwater runoff. It can be used under HGV trafficked areas and car park trafficked areas as well as non trafficked areas (e.g. green amenity areas). The chambers are manufactured from high density polyethylene and are backfilled with 35/50mm clean washed crushed stone. The corrugated arch shape of the HydroChamber provides

excellent structural strength as shown in independently witnessed field tests where the chambers were exposed to loads four times that expected in service. HydroChambers can be used in three different types of stormwater management systems 1) Infiltration / Soak-away System, 2) Permeable Attenuation Systems, 3) Impermeable Attenuation Systems. A site audit will determine the most suitable system. See www.jfc.ie for more details.

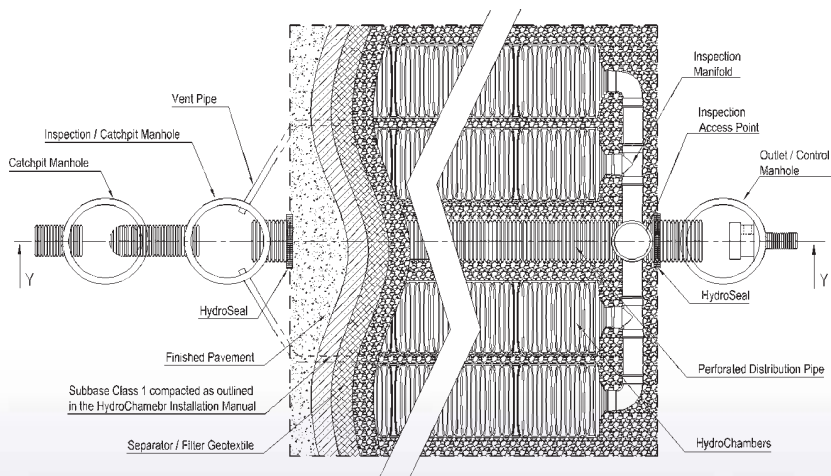
Inspection & Maintenance

The HydroChamber has a unique system that minimises any grit / silt entering the system with the use of two upstream catchpit manholes. Maintenance and inspection can be carried out on the main distribution pipe with

standard drain cleaning and inspection equipment. The chamber rows can be camera inspected from the inspection manifold as required.

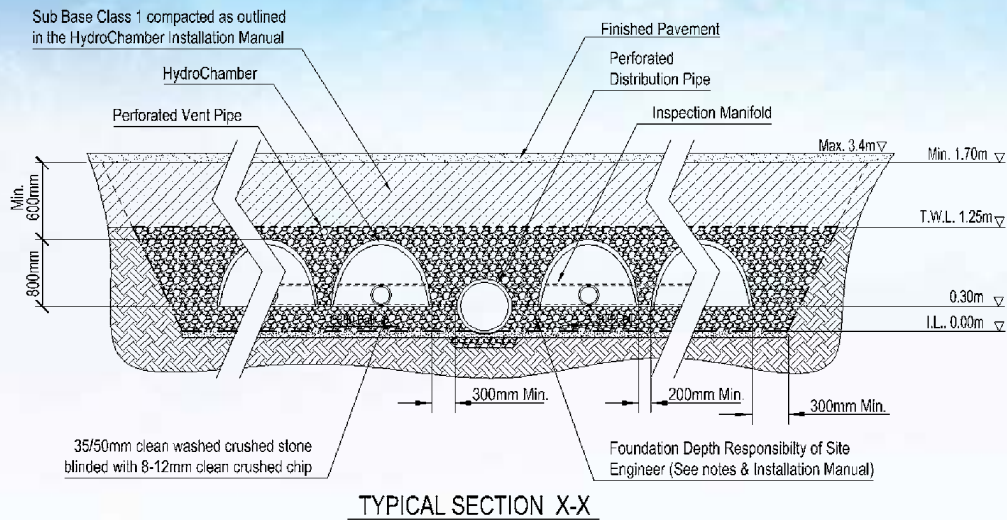


TYPICAL SECTION Y-Y



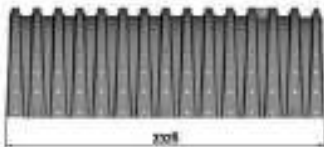
TYPICAL PLAN

HydroChamber Systems



Features and Benefits

- WRc Approved
- BBA Certification
- Superior Structural Integrity.
- Visual and Camera Inspection
- Flushing / Jetting Maintenance
- Silt / Grit Management System
- Stackable for Storage on Site
- Design and Installation Manuals
- Sizing Calculator
- AutoCAD Drawings
- Full Technical Assistance
- Installation Service



HydroChamber 800 Specification

- Overall Dimensions (mm): 2325 x 1265 x 800
 - Installed Dimensions (mm): 2175 x 1265 x 800
 - Nominal Chamber Storage (m³) 1.40
 - System Storage* (m³): 2.1—2.8 m³ / Chamber
 - Lateral Flow: 114 Holes of Ø20mm.
- *System storage is dependent on foundation depth, distribution pipe diameter and overall system size. See HydroChamber calculator for more details. www.jfc.ie





HydroCell Systems

HydroCell

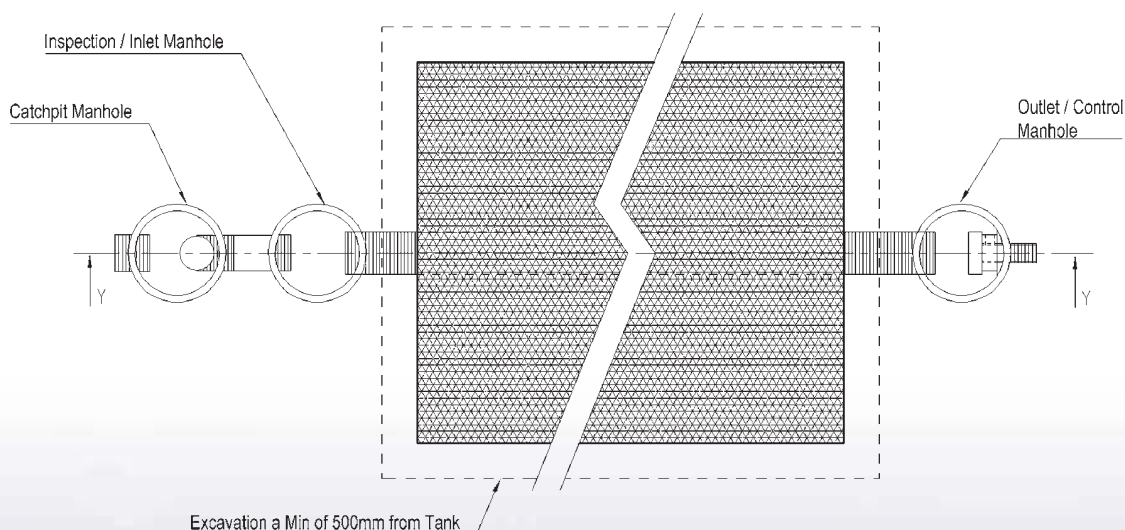
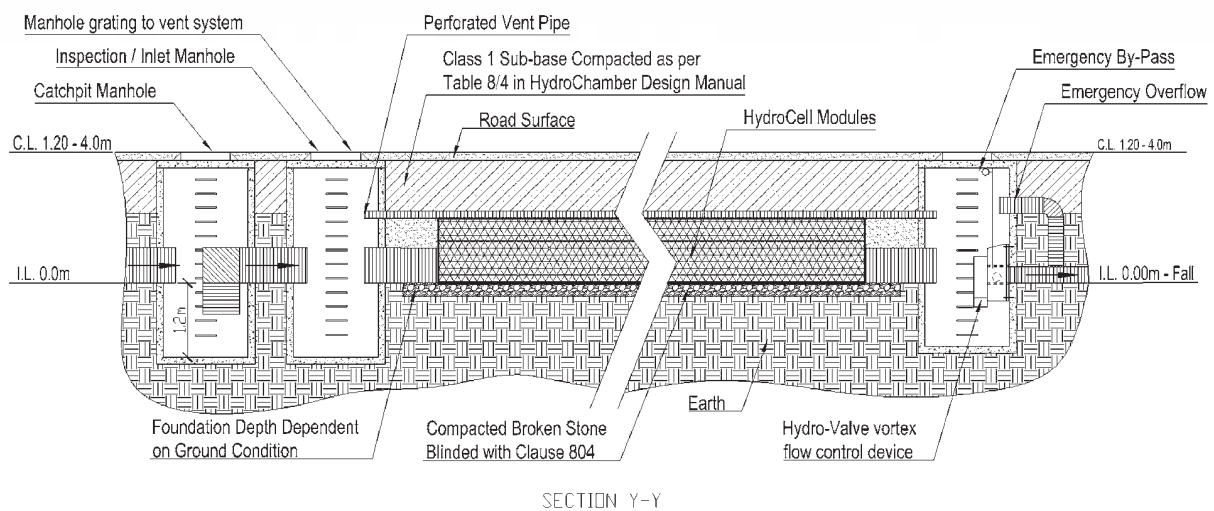
The HydroCell system is a polypropylene modular block with a 95% void ratio. The blocks are assembled together to form an underground storage tank for stormwater run off. It can be used under both HGV traffic and car park traffic areas as well as non trafficked amenity areas.

HydroCell blocks can be used in three different types of stormwater management systems 1) Infiltration System, 2) Permeable Attenuation System, 3) Impermeable Attenuation Systems. The tank lining is dependent on the type of system being used. A site audit will determine the most suitable system. See www.jfc.ie for more details.

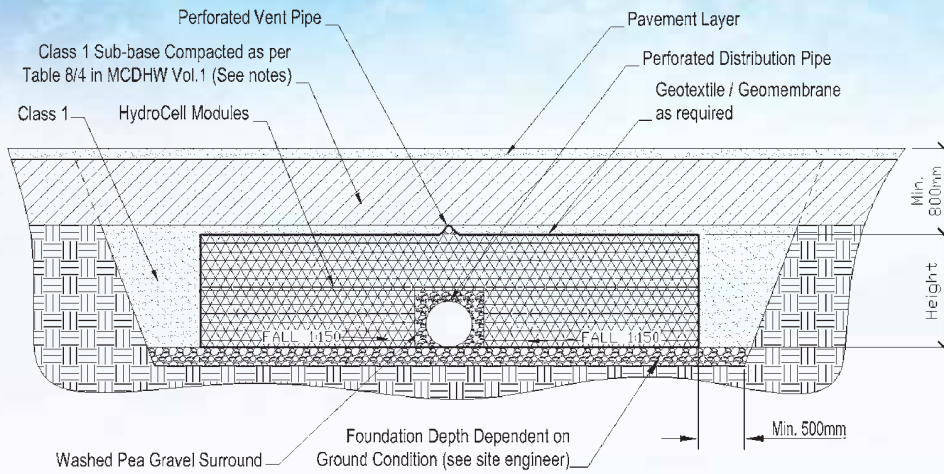
Inspection & Maintenance

Stormwater firstly enters the catch pit manhole where all heavy silt / grit and floatables are trapped, it then enters the inspection manhole which is connected to the HydroCell blocks with a suitable diameter pipe for inspection and maintenance. The distribution pipe is solid

outside the tank and perforated inside the tank for lateral flow. The stormwater leaves the system through infiltration and / or the Hydro-Valve vortex flow control device depending on the type of system being installed.



HydroCell Systems



Features & Benefits

- Lightweight Rigid Design
- Modular Construction
- Fast Installation
- Various Strengths Available

- Silt Management
- Cost Effective
- Technical Assistance
- On-Site Consultation



	Standard Block	Half Block
Length	2400mm	2400mm
Width	325mm	325mm
Height	610mm	305mm
Gross Volume	0.475m ³	0.237m ³
Void Ratio	95%	95%
Material PP	PP	PP
Perforated SA	60%	60%
Strength	up to 400kn/m ²	up to 400kn/m ²





Hydro-Valve Vortex Flow Control



- WRc Certification
- Customised Specification
- No Moving Parts
- Self Activating
- Self Cleansing
- Manual By-Pass
- Easy Installation
- 3-6 Times Greater Orifice CSA
- Hydraulic Data Available



Installation

JFC Hydro-Valves unique patented design allows for quick and easy installation onto various types of manholes (see above). The unit is fixed to the inside wall of the manhole with a number of steel stud anchors. A manual by-pass is also incorporated in the valve for remote operation in the unlikely event of a blockage.

Storm Water Flow Control

The Hydro-Valve is a vortex flow control device for controlling stormwater flow to a specific rate before discharge into a local storm drain or water course. Sizes are available between 1-50 l/s, contact JFC for larger flows.

Design

JFC Hydro-Valves are manufactured to customer specifications. They are custom designed to achieve a specified design flow rate at a given head height. The units are designed to fit into one of the following manhole types depending on specification

Curved Back	Flat Back**
Ø1200mm	Ø1050mm
Ø1350mm	Ø1800mm
Ø1500mm	Ø2100mm
Ø1800mm*	Ø2400mm

* Only available on larger units

** Requires a concrete shuttered wall on the inside on the manhole chamber.

Quality Assurance

JFC Hydro-Valves are manufactured to ISO 9001:2000 quality assurance system.



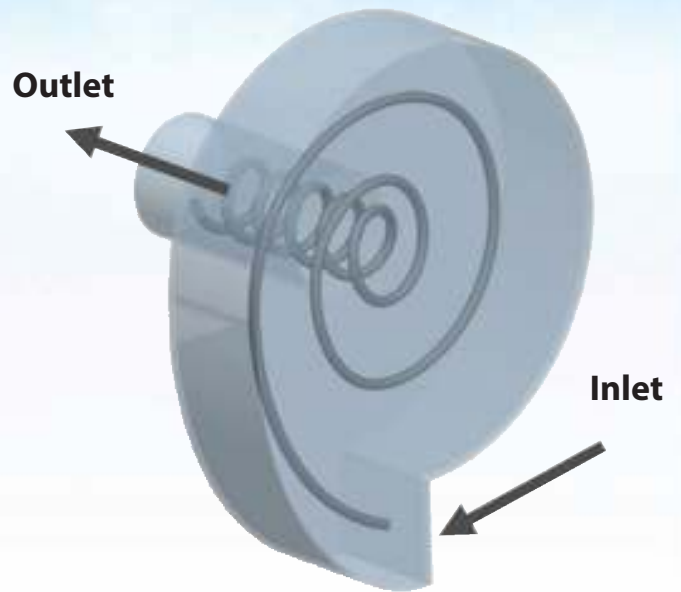
Hydro-Valve

Vortex Flow Control

Operation

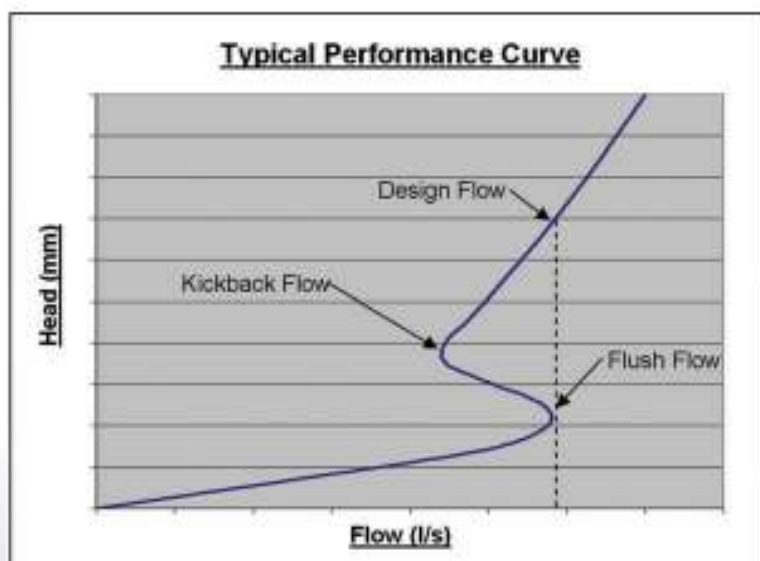
The HYDRO-VALVE is a device for controlling stormwater flow by hydraulic effect without requiring moving parts. At low flow rates, water entering through the inlet passes through the vortex chamber to the outlet with no restriction. As flow rate increases water enters through the inlet with enough energy to create a vortex in the vortex chamber which results in a considerable pressure drop between the inlet and the outlet restricting the flow to the allowable discharge.

The Hydro-Valve therefore operates automatically with no moving parts and no external power source. A typical application of this valve is to control the flow from storm water attenuation tanks preventing downstream flooding during periods of heavy rainfall.



Performance

- Design Flow - The maximum flow that is required .i.e. maximum allowable discharge.
This point is different for each individual Hydro-Valve depending on specific specifications which is usually stipulated by the local authority.
- Flush Flow - The point at which the vortex begins to initiate and has a throttling effect which starts to restrict the flow, sending the performance graph in the opposite direction.
- Kick-Back Flow - This is the point at which the vortex has fully initiated and at which point the curve begins to return back to follow that of a more conventional flow control





CorriPipe™ & Fittings

CorriPipe™

CorriPipe™ is a Twin Wall high density polyethylene pipe manufactured from 100% recycled plastic.

The pipe is manufactured in an extrusion process, which forms two pipes, and heat welds them together as they are formed. The outside wall is corrugated whilst the inside wall is smooth.

Applications

CorriPipe™ is suitable for use in Civil Engineering, Agriculture and other sub-soil applications. This pipe is available perforated, unperforated and half perforated, which broadens the range of applications for which it is used.



Nominal I/D	94mm	150mm	225mm	300mm	375mm	450mm	600mm
Nominal O/D	110mm	180mm	268mm	355mm	426mm	510mm	675mm

Features and Benefits

- Lightweight (6 metre Lengths)
- Strong (Twin walled and corrugated)
- Smooth inner wall for increased flow capacity
- Resistant to naturally occurring chemicals
- Can be installed at depths from 0.5 to 10 metres.
- Full range of fittings available
- BBA, HAPAS Roads & Bridges Agreement Certificate No 02/H069
- Reduced Plant and labour costs
- Faster Installation as 6 Meter lengths mean fewer joints
- Elimination of waste compared to traditional pipe.
- Pipe can easily be cut on site



Fittings & Accessories



CorriPipe™ Bends

Range of bends including 30°, 45° and 90° from 150mm to 300mm available from stock.

Fittings:

150TB15	225TB15	300TB15
150TB30	225TB30	300TB30
150TB45	225TB45	300TB45
150TB90	225TB90	300TB90

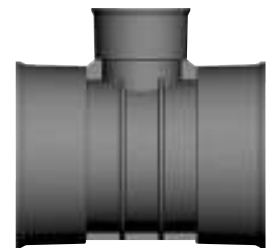


CorriPipe™ Equal Tees

Range of sizes of equal Tee's from 150mm to 300mm available from stock.

Fittings

150TT90
225TT90
300TT90



CorriPipe™ Unequal Tees

Range of sizes of unequal Tee's from 150mm to 300mm available from stock

Fittings:

225/150TT90
300/150TT90
300/225TT90
375/150TT90

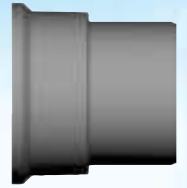
CorriPipe™ Fittings & Accessories

CorriPipe™ Adaptors:

To connect twin wall to single wall sewer are available from 150mm to 300mm for 6", 9" & 12" pipes.

Fittings:

TC150/SWS6" TC225/SWS9" TC300/SWS12"



CorriPipe™ Equal & Unequal Wyes

Range of sizes from 150mm to 300mm available from stock

Fittings:

150TY45 225TY45 300TY45
225/150TY45 300/225TY45 300/150TY45 375/150TY45

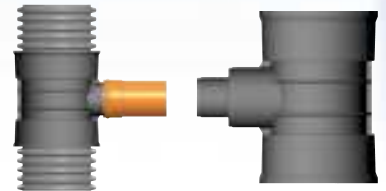


CorriPipe™ Sewer Tee's

To T-off Twin Wall Pipe to 4inch/6inch single wall sewer. Range of fittings include:

Fittings:

150/SWS6"TT90 225/SWS6"TT90 300/SWS6"TT90 375/SWS6"TT90



CorriPipe™ Fabricated Fittings

All of the above fittings are available to order in larger sizes i.e. 375mm, 450mm, and 600mm.

Gullies

JFC polyethylene gullies offer a direct alternative to precast gullies.



YG01 - 940 long x 698 wide x 450 Deep

RG05 and YG01 are designed to accept a 390 x 315mm clear opening heavy duty road grate as demonstrated above. (Not Supplied)



RG03—Ø450 x 750 Deep

RG05 is a specially developed road gully designed to meet the requirement for a shallow gully and pavement repair work. RG05 will accept 150mm twin-wall pipe.



RG01 - Ø375 X 760 Deep

The RG01 and RG03 will also accept this heavy duty road grate when blockwork has been carried out.



RG05—390 long x 315 wide x 390 Deep

JFC Pioneer Water Tanks

- Cost Effective Water Storage
- Sizes range from 12,000 to 2.6 million litres
- Fast Installation time frame & manoeuvrability
- Easy Transportation
- Heavy duty 5-Layer Aqualiner approved to Drinking Water Standards
- 10 Year Warranty



Fire Tenders Tank

- Large Volume Water Storage
- Suitable for all Commercial Developments

Agricultural Purposes

- Rainwater Harvesting
- Drinking water for animals, Wash down, Spraying, Horticulture etc
- Intermediate Bulk Water Storage

Municipal & Commercial Applications

- Storage from 20,000 Ltrs up to 2.6 million Ltrs (from 4,400 gals to 570,000 gals)
- Approved Drinking Water Storage



Contact Details

Head Office Ireland

JFC Manufacturing Co Ltd
Weir Road, Tuam
Co Galway
Ireland

Tel: (+) 353 93 24066

Fax: (+) 353 93 24923

Email: info@jfc.ie

Web: www.jfc.ie

UK Sales Office

JFC Manufacturing (Europe) Ltd
Maes Y Clawdd Industrial Estate,
Maesbury Road, Oswestry,
Shropshire, SY10 8NN, UK

Tel: (+) 44 (0) 1691 659226

Fax: (+) 44 (0) 1691 659344

Email: info@jfcuk.com

Web: www.jfcuk.com

Dutch Sales Office

JFC Manufacturing (Europe) Ltd
De Kamp 2A,
9231 Br Surhuisterveen,
Holland

Tel: (+) 31 (0) 512 366440

Fax: (+) 31 (0) 512 360420

Email: info@jfceurope.com

Web: www.jfceurope.com

JFC Plastics Ltd

Unit 6, Goldicote Business Park
Ettington, Nr Stratford-upon-Avon,
Warwickshire, CV37 7NB,
UK

Tel: (+) 44 (0) 1789 740102

Fax: (+) 44 (0) 1789 740037

Email: info@jfcuk.com

Web: www.jfcuk.com

JFC Recycling Division

JFC Plastics
Hardwick Road, Astmoor Ind Estate,
Runcorn, Cheshire
WA7 1PH

Tel: + 44 (0) 1928 583390

Fax: + 44 (0) 1928 580941

Email: info@jfcplastics.com

Web: www.jfcplastics.com

Polish Sales Office

JFC Polska
Trojany-Karpin 1A
05-520 Dabrowka
Poland

Tel: (+) 48 (0) 297 578377

Fax: (+) 48 (0) 297 578201

Email: info@jfceurope.com

Web: www.jfcpolska.com

It is believed that the information and dimensions given in this publication are correct. The products marketed by the company are, however subject to continuous development and the company, therefore reserves the right to alter information without notice. Copyright JFC, 2010. SMS HC V6 Nov 2010

